

FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227

UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)

QUALITY OF WELD JOINTS REF, RD 230 MEDIUM

VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.

WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96

STATUS: ~~MOCKUP~~/~~PROTO~~/PRODUCTION



PARTS SHALL BE ZINC PLATED AS PER SERVICE GRADE NO.2 OF IS:1573-86 & CHROMATE PASSIVATED TO COLOUR IRIDESCENT YELLOW.

GRADE No.	VALUE	SYMBOL
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